

## PUD 309

Waterborne polyurethane dispersion

### PRODUCT DESCRIPTION

PUD 309 is an aqueous acrylic-urethane hybrid dispersion.

### CHARACTERISTIC

Characteristic	Value	Reference method
<b>Chemical Structure</b>	Anionic, acrylic-urethane hybrid dispersion	
<b>Appearance</b>	Milky Liquid	
<b>Non-volatile content by weight % (105°C)</b>	% 50±2	ASTM D2369-07
<b>pH (23°C)</b>	8±1	ISO 976
<b>Viscosity (23°C)</b>	cps <2000	ISO 1652, Brookfield RVT Spindle R3
<b>Density (23°C)</b>	g/ml 1,04±0,01	ASTM D1217-20

### FILM PROPERTIES

Property	Value	Reference Method
<b>100% Modulus</b>	N/mm <sup>2</sup> 10	ASTM D1708-18
<b>Elongation at break</b>	% <160	ASTM D1708-18
<b>Tensile strength</b>	N/mm <sup>2</sup> 14	ASTM D1708-18
<b>MFFT</b>	°C <0	ASTM D2354
<b>Light Fastness</b>	Five scale nda*	EN ISO 105-B02

*\*The films were dried under ambient conditions (23°C ± 2°C, 50% ± 5% relative humidity).  
nda\*:No Data Available*

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### KEY PROPERTIES

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- Good adhesion
- Transparent film properties
- Good chemical resistance
- Good water resistance
- Excellent impact resistance
- Good ability to sand on wood
- Excellent flexibility on metal surfaces

### APPLICATIONS

- PUD 309 can be diluted with water
- It is compatible with acrylic emulsion, alkyd emulsion and wax emulsion
- It can be combined with polyaziridine, epoxy-functional silane or amino-functional silane
- It can be used for a primer, topcoat, clear coat or self-sealer
- It can be formulated with inorganic fillers and pigments, wetting agents, deaerating agents, thickeners, anti-foaming agents, plasticizers, dispersing agents
- Suitable for spray, brush and roller coating
- It can be used on wood and metal surfaces

! Mix well before use.

*\*Get inspired by our guide formulations and request a guide formulation.*

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### PACKAGING & STORAGE

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#### Packaging type

120 kg plastic drums, 1000 kg IBC's.

#### Storage



In originally closed containers' dispersions are stable when stored at 10°C-30°C for 6 months. The containers must be well closed to prevent the evaporation of water which may result in the formation of a non-redispersible film. The recommended temperature-range for storage is freezing or storage at higher temperatures than 30°C can affect the viscosity or the average particle size and finally lead to a sedimentation or coagulation. A contamination with bacteria, fungi or algae can damage the product irreversibly. A longer storage than six months does not mean that the product is not usable anymore, but we recommend to checking the specification data before use.